

VOLUNTARY GUIDE TO STANDARDIZED IDENTIFICATION OF READY-WOUND BOBBINS FOR THE SEWING INDUSTRY

Through the years it became apparent that the lack of an orderly identification system for describing ready-wound bobbins used in the sewing industry resulted in confusion among both suppliers and users.

As new sewing machines were introduced, thread manufacturers assigned their own number or letter style designations. Inconsistencies in style designation also were troublesome in filling orders for infrequently-used bobbins in use for years. Resultant difficulties of identification increased the probability of errors in ordering and caused a reluctance among some manufacturers to take advantage of benefits afforded by ready-wound bobbins.

In 1981, the Thread Institute¹ developed a voluntary system for identifying ready-wound bobbins to simplify and standardize style designations. Today, the system is an industry-wide guide for universal identification of ready-wound bobbins used in the sewing industry.

Under this system, the number of style letters used to identify bobbins was reduced from 22 to 15 by consolidation. In general, existing bobbins have standard letter designations. However, some bobbins presently in use will retain their number designations until they are retired.

As new sewing machines requiring different bobbin styles are introduced, they will be assigned new designations. Once the

¹ The Thread Institute, Inc., the national trade association of thread manufacturers, jobbers and distributors merged with ATMI in 1989 and now functions as the Thread Committee of ATMI.

remaining 11 letters of the alphabet are assigned, the designation system will include a letter followed by a single digit identification number such as A-2, A-3, etc.

The American Textile Manufacturers Institute serves voluntarily as coordinator and issues identifications.

A list of identifications assigned to existing bobbins is included on the following pages. Outside diameter and width dimensions are for the bobbins supplied by sewing machine manufacturers. Application forms for assignment of identification of new bobbins not yet listed are available from ATMI and a single copy is included with each booklet. The procedure for obtaining an identification code for a new style of bobbin is included on the back of the application form.

All segments of the industry sewing machine manufacturers, thread manufacturers, and thread users are invited to participate in the voluntary program.

Questions about the system should be addressed to the Thread Committee, American Textile Manufacturers Institute, 1801 K Street, NW, Suite 900, Washington, DC 20006-1301.

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TO OBTAIN APPLICATION FORMS

Applications for assignment of style identification must be made on official forms. These are available from the American Textile Manufacturers Institute, Inc., 1801 K Street, NW, Suite 900, Washington, DC 20006-1301.

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Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
Adler				
20	33	.945	1.197	020-00-201-0
30-1	19	.647	.242	030-00-061-0
30-5	19	.647	.242	030-00-061-0
30-7	1	.802	.301	030-00-127-0
30-10	19	.647	.242	030-00-061-0
30-50	19	.647	.242	030-00-061-0
30-70	1	.802	.301	030-00-127-0
69	H	.864	.350	069-00-580-0
96	L	.837	.359	269-15-282-0
120	39	.940	1.195	020-00-201-0
145A204	58	1.455	.510	220-00-180-0
145A305	58	1.455	.510	220-00-180-0
167	M	1.023	.435	167-00-180-0
168	M	1.023	.435	167-00-180-0
169	M	1.023	.435	167-00-180-0
199	M	1.023	.359	396-15-079-0
204	39	.940	1.195	020-00-201-0
205	39	.940	1.195	020-00-201-0
221	58	1.456	.557	220-00-180-0
266	39	.940	1.195	020-00-201-0
267	M	1.023	.435	167-00-180-0
267VG	G	.861	.390	068-00-180-0
268	M	1.023	.435	167-00-180-0
268VG	G	.861	.390	068-00-180-0
296	L	.837	.359	269-15-282-0
396	L	.837	.359	269-15-282-0
467	M	1.023	.435	168-00-180-0
504	39	.788	1.246	020-00-201-0
1296	L	.940	1.195	020-00-201-0

Bernina

*Selection of bobbin dependent on bobbin case shape.	.834	*.361	*272152
	.843	.360	272152

Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
217-25	D	.865	.295	217

Brother

B755	L	.832	.355	117132
B756	L	.832	.355	117132
B758	L	.832	.355	117132
B760	L	.832	.355	117132
B763	L	.832	.355	117132

Chandler

67	G	.863	.490	68180
68	G	.863	.490	68180
104	39	.786	1.250	005242
105	39	.786	1.250	005242
146	H	.871	.368	DM110
166	39	.786	1.250	005242
167OK363	M	1.020	.432	167180
168	M	1.020	.432	167180
169	M	1.020	.432	167180
377	M	1.020	.432	167180
765	L	-	-	-
BR500	L	.833	.360	61056
TB-1	A	-	-	-

Columbia

430	D	.833	.360	W46232H01
440	D	.833	.360	W46232H01

*Selection of bobbin dependent on bobbin case shape.

.834	*.361	*272152
.843	.360	272152

Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
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Consew

18	A	.813	.474	2996
19	A	.813	.474	2996
28	A	.813	.474	2996
30	A	.813	.474	2996
31-15	A	.813	.474	2996
38	L	.833	.360	40264
39	L	.833	.360	40264
90	L	.833	.360	40264
98-103, (except 99B)	L	.833	.360	40264
99B	M	1.000	.430	210230
99R	L	.833	.360	B74
99R3	L	.833	.360	B74
101	L	.833	.360	2110104321
103	L	.833	.360	B74
105	L	.833	.360	2110104321
106R	L	.833	.360	MF10A0123
110	L	.833	.360	2110104321
118	A	.813	.474	2996
120	M	1.000	.430	210230
133	L	.833	.360	B74
139	G	*	*	*
145	M	1.000	.430	210230
145RB	M	1.000	.430	210230
146RB	M	1.000	.430	2120304-321
146RB1A	M	1.000	.430	713
175RB	M	1.000	.430	2120304-321
176RB	M	1.000	.430	2120304-321
180	D	.863	.295	202265
199R	L	.833	.360	B74
200	L	.833	.360	2110104-321
201	L	.833	.360	18710

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Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
201R	L	.833	.360	18710
202	L	.833	.360	324
202R	L	.833	.360	324
202RB	M	1.010	.433	18034
204RB	M	1.010	.433	18034
206RB	M	1.010	.433	18034
207	G	*	*	*
208RB	M	1.010	.433	10834
210	L	.833	.360	2110104-321
215 to 220	L	.833	.360	2110104-321
223 to 229	G	*	*	*
226R-1	G	*	*	*
229	G	*	*	*
229R-1	G	*	*	*
230R	L	.833	.360	2110104-321
230R-1	L	.833	.360	2110104-321
230RB-1	M	1.010	.433	18034
230RH-1	L	.833	.360	2110104-321
237M	G	*	*	*
238	G	*	*	*
238R-1	G	*	*	*
239	G	*	*	*
239R-1	G	.865	.404	10656
244B	S	1.140	.485	15041
244RB-1	S	1.140	.485	15041
254B	S	1.140	.485	15041
254BL	S	1.140	.485	15041
254RB	S	1.140	.485	15041
254RBL	S	1.140	.485	15041
255B	S	1.140	.485	15041
255RB1	S	1.140	.485	15041
255RBATCL	U	1.100	.475	16408
256	G	*	*	*
272	F	.990	.297	210530
275R	F	.990	.297	2130504-310

*Selection of bobbin dependent on bobbin case shape.

.834 *.361 *272152
.843 .360 272152

Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
276R	F	.990	.297	2130504-310
277R-1	L	.833	.360	17035
277RFS	L	.833	.360	17035
282	G	*	*	*
282R-1	G	*	*	*
287	G	*	*	*
288	G	*	*	*
288R-1	G	*	*	*
289B	S	1.140	.485	15041
289RB-1	S	1.140	.485	15041
290R	L	.833	.360	2110104-321
300	L	.833	.360	2110104-321
310	L	.833	.360	2110104-321
315R	L	.833	.360	2110104-321
315RATC	L	.833	.360	2110104-321
318KATC	L	.833	.360	2110104-321
318RK	L	.833	.360	2110104-321
327R-1	G	*	*	*
327RB-1	U	1.100	.475	16408
327RBATCL	U	1.100	.475	16408
328RB-1	U	1.100	.475	16408
328RBATCL	U	1.100	.475	16408
329R-1	G	*	*	*
332	G	*	*	*
332R-1	G	*	*	*
333B	U	1.140	.485	15041
333RB-1	U	1.140	.485	15041
333RBATCL	U	1.100	.475	15408
339B	U	1.140	.485	15041
339RBATCL	U	1.100	.475	16408
347R	F	.990	.297	B54
357	G	*	*	*
357R-1	G	*	*	*
358	G	*	*	*
358R-1	G	*	*	*

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Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
359	G	*	*	*
359R-1	G	*	*	*
382	G	*	*	*
382R-1	G	*	*	*
388	G	*	*	*
388R-1	G	*	*	*
389	G	*	*	*
389R-1	G	*	*	*
733R	41	-	-	35226
744R	58	1.455	.510	70141
745R	58	1.455	.510	70141
751	33	.949	1.201	28092
752R	33	.949	1.201	28092
753	33	.949	1.201	51033
754R	33	.949	1.201	28092
755R	33	.949	1.201	28092
756R	33	.949	1.201	28092
757R	33	.949	1.201	28092
758R	33	.949	1.201	28092
759R	33	.949	1.201	28092
760R	33	.949	1.201	20892
B25	-	-	-	-
B25R-1	-	-	-	-
DWG7M	G	*	*	*
LSW-6LG	U	1.100	.475	16408
LSW-7LG	U	1.100	.475	16408
LSW-8BL	U	1.100	.475	16408
P130R	A	.813	.474	10159
SK6	57	1.364	.596	1441
SK6F	57	1.364	.596	1441
SKM26	57	1.364	.596	1441
SKM36	57	1.364	.596	1441
SKZ-6	57	1.364	.596	1441
SKZ-6p	57	1.364	.596	1441
TE2	I	-	-	8096

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Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
TE6	I	-	-	8096
TE6B	I	-	-	8096
TF5	I	-	-	8096
TF6B	I	-	-	8096

Durkopp

211	L	-	-	204-230
212	L	-	-	204-230
217	L	-	-	204-230
243	M	1.022	.440	245-1660
244	M	1.022	.440	245-1660
265-201	L	-	-	204-230
265-305	P	.925	.360	105541
380	M	1.022	.440	245-1660
566	D	.957	.302	566-1603
570.810	A	.467	-	-
585	M	1.022	.440	245-1660
746	M	1.022	.440	245-1660

Juki

APW-116	G	.865	.400	B9117-051-000
DDL-201	M	1.01	.43	B9117-201-000
DDL-201-H	M	1.020	.455	B9117-201-000
DDL-201-S	M	1.020	.455	B9117-201-000
DDL-227	L	.830	.360	B9117-012-000
DDL-227-L	L	.830	.360	B9117-012-000
DDL-227-M	L	.830	.360	B9117-012-000
DDL-227-W	L	.830	.360	B9117-552-A00
DDL-555	L	.830	.360	B9117-012-000
DDL-555-2	L	.830	.360	B9117
DDL-555-A	L	.830	.360	B9118-552-A00

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Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
DDL-555-H	L	.830	.360	B9117-012-000
DDL-555-W	L	.830	.360	B9117-552-A00
DLD	L	.830	.360	B9117
DLD-432	L	.830	.360	B9117-012-000
DLM-522	L	.830	.360	B9117-012-000
DLM-523	L	.830	.360	B9117-012-000
DLN	L	.830	.360	B9117
DLN-415	L	.830	.360	B9117-012-000
DLN-415-H	L	.830	.360	B9117-012-000
DLN-415-L	L	.830	.360	B9117-012-000
DLU	L	.830	.360	B9117
DLU-450	L	.830	.360	B9117-012-000
DLU-490	L	.830	.360	B9117-012-000
DMN-530	L	.830	.360	B9117-012-000
LBH-760	F	.990	.305	B1809-761-000
LBH-761 to LBH-763	F	.990	.300	B1809
LBH-770	F	.990	.305	B1811-771-000
LBH-771 to LBH-773	F	.990	.305	B1811-771-000
LBH-780	F	.990	.305	B1811-771-000
LG-158	58	1.455	.510	B9117-057-000
LG-158-1	58	1.455	.510	B9117-057-000
LH-512	G	.865	.400	B9117-051-000
LH-515	G	.865	.400	B9117-051-000
LH-527	U	1.100	.465	B9117-563-000
LH-528	G	.865	.400	B9117-051-000
LH-1152	G	.865	.400	B9117-051-000
LH-1162	G	.865	.400	B9117-051-000
LK-280	A	.815	.445	-
LK-980	A	.815	.445	B1827-280-000
LK-990	A	.815	.445	-
LU-562	G	.865	.400	051-000
LUH-520	U	1.100	.465	B9117

*Selection of bobbin dependent on bobbin case shape.

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Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
LUH-521	U	1.100	.465	B9117-563-000
LUH-526	U	1.100	.465	B9117-563-000
LUH-563	U	1.100	.465	B9117
LZ-271	L	.830	.360	B9117-012-000
LZ-391-N	L	.830	.360	B9117-039-000
LZ-582	L	.830	.360	B9117-155-000
LZ-583	L	.830	.360	B9117-155-000
LZ-586	L	.830	.360	B9117-155-000
LZ-721	L	.830	.360	B9117
LZ-1280	F	.990	.298	B1809-761-000
MOL-100	A	.815	.445	B1827-280-000
MOL-500	A	.815	.445	B1827-280-000

Lewis

16	D	.865	.296	1047L
17	D	.865	.296	1047L
24	D	.865	.296	1047L
29	D	.865	.296	1047L
30	D	.865	.296	1047L
170	D	.865	.296	1047L

Mitsubishi

180LY-2	M	1.020	.455	1143
280L	M	1.020	.455	1143
380	L	.830	.360	9069
380B	L	.830	.360	9069
DB-126-10	L	.833	.361	MF10A0123
DB-130-10	L	.833	.361	MF10A0123
DB-130-22	M	1.012	.430	MF25B0123
DB-170-10	L	.833	.361	MF10A0123
DB-189-10/13	L	.831	.360	MF36A0123

*Selection of bobbin dependent on bobbin case shape.

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Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
DB-199-10/13	L	.831	.360	MF36A0123
DBU-180L	M	1.020	.455	1143
DN-265-10	G	.887	.403	MN10A0123
DN-265-22	M	1.092	.460	MN12B0123
DU-105-12	G	.887	.403	MN10A0123
DU-105-22	M	1.092	.460	MN12B0123
DU-125-12	G	.887	.403	MN10A0123
DU-125-22	M	1.092	.460	MN12B0123
DY-340-12	L	.833	.361	MF10A0123
DY-340-22	M	1.012	.430	MF25B0123
LS-2-190-MITW	L	.831	.360	MF36A0123
LS-150	G	.870	.380	MN50A0123
LT-2-230-MITW	G	.870	.380	MN50A0123
LT-2-250-MITW	L	.833	.361	MF10A0123
LZ-207-10	F	.991	.301	MT20A0123
LZ-720-11	F	.981	.300	MT40A0123
LZ-780-11	F	.981	.300	MT40A0123
PLK-0109	A	.806	.471	MS01A0123
PLK-0303	A	.806	.471	MS01A0123
PLK-0604	A	.806	.471	MS01A0123
PLK-1210	M	1.012	.430	MG44B0123
TDU-781	A	.815	.445	T-215
TDU-N62	A	.815	.445	T-215

Nakajima

LY280	M	1.013	.428	15201
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Pfaff

3	H	.859	.348	742336-04
26	A	.810	.472	91-002314-05
27 to 28-9	A	.810	.472	91-002314-05

*Selection of bobbin dependent on bobbin case shape.

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Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
28-10	H	.859	.348	91-168144-05
				91-009033-05
35	H	.859	.348	91-168144-05
				91-009033-05
38	A	.810	.472	91-002314-05
65	H	.859	.348	742336-04
70	A	.810	.472	91-002314-05
110	F	.990	.299	91-08165-05
114 to 118	F	.990	.299	91-08165-05
120 to 124	G	.865	.403	91-010079-05
120/194	G	.865	.403	91-010079-05
133 to 138	H	.859	.348	91-009033-05
141 to 148	G	.865	.403	91-010079-05
141-155	G	.865	.403	91-010079-05
141-720	G	.865	.403	91-010079-05
145-900	G	.865	.403	91-010079-05
151 to 155	G	.865	.403	91-010079-05
175-196	G	.865	.403	91-010079-05
190 to 195	G	*	*	*
234 to 238	H	.859	.348	742336-04
331 to 337	H	.859	.348	742336-04
341 to 346	G	.865	.403	742340-75
390	G	.865	.403	742340-75
418	P	.930	.350	50251-790
432 to 438	H	.859	.348	742336-04
441 to 457	G	.865	.403	-
460 to 469	H	.859	.348	42692-030
471 to 474	G	.865	.403	42692-030
481 to 489	H	.859	.348	742336-04
P91 to 494	G	.865	.403	742340-75
P41 to 548	M	1.020	.455	742380-00
P91 to 594	M	1.020	.455	742380-00
P114 to 3116	F	.990	.298	750401-400
P118	F	.990	.298	42283-050
PF131	A	.810	.472	-

*Selection of bobbin dependent on bobbin case shape.

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Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
P132	A	.810	.472	-
P135	A	.810	.472	-
P518	P	.930	.350	50251-790
P542-10 (Pocket Sew'g)	H	.859	.348	742336-04

Singer

5 ALL	41	1.275	1.760	16901
6 ALL	33	.949	1.201	11910
7-1 to 7-10	33	.949	1.201	11910
7-13 to 7-20	33	.949	1.201	11910
7-22	33	.949	1.201	11910
S7-24	33	.949	1.201	11910
7-25	41	1.275	1.760	16901
7-26	41	1.275	1.760	16901
7-27	33	.949	1.201	11910
7-29	41	1.275	1.760	16901
7-30	33	.949	1.201	11910
S7-31	41	1.275	1.760	16901
7-32	33	.949	1.201	11910
7-33	41	1.275	1.760	16901
7-34 to 7-36	33	.949	1.201	11910
7-37	41	1.275	1.760	16901
7-38	33	.949	1.201	11910
S7-40	33	.949	1.201	11910
7-41	41	1.275	1.760	16901
7-44	33	.949	1.201	11910
7-47	33	.949	1.201	11910
7-48	33	.949	1.201	11910
7-50	41	1.275	1.760	16901
S7-51	41	1.275	1.760	16901
7-54	41	1.275	1.760	16901
7-55	33	.949	1.201	11910

*Selection of bobbin dependent on bobbin case shape.

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Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
7-56	41	1.275	1.760	16901
7-57	41	1.275	1.760	16901
8-1 to 8-8	41	1.275	1.760	16901
S9-1	41	1.275	1.760	16901
10-1	33	.949	1.201	11910
10-3	41	1.275	1.760	16901
11-1 to 11-22	37	.792	1.065	14535
11-23	I	.800	.362	2073
11-24 to 11-26	37	.792	1.065	14535
S11-29	37	.792	1.065	14535
11-30	I	.800	.300	2210
11-32	41	1.275	1.760	16901
11-33	41	1.275	1.760	16901
11-36	37	.792	1.065	14535
11-37	I	.800	.362	2073
S12K221 to 12K224	A	.803	.564	206076
12W ALL	58	1.455	.512	264645
14W-1 to 14-4	A	.803	.564	206076
15-12 to 15-21	A	.813	.474	2996
15-22 to 15-29	I	.800	.362	2073
15-30 to 15-41	A	.813	.474	2996
S15-43	I	.800	.362	2073
15-44 to 15-99	A	.813	.474	2996
15-210 to 15-212	M/C	.813	.474	125453
Home				
15W1	D	.866	.2175	202265
16-1 to 16-9	I	.800	.362	2073
16-10 to 16-18	A	.813	.474	125453
S16-19 to 16-23	I	.798	.299	2210
16-24 to 16-34	I	.800	.362	2073
16-35 to 16-43	A	.813	.474	2996
16-44 to 16-50	I	.798	.299	2210
16-71 to 16-72	A	.813	.474	2296
16-76 to 16-78	A	.813	.474	2296

*Selection of bobbin dependent on bobbin case shape.

.834 *.361 *272152
.843 .360 272152

Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
S16-79	I	.800	.362	2073
16-80 to 16-83	A	.813	.474	2996
16-84	I	.798	.299	2210
16-85 to 16-88	A	.813	.474	2996
16-89	I	.800	.362	2073
16-90	A	.813	.474	2996
S16-91 to 16-93	I	.798	.299	2210
16-94	A	.813	.474	2996
16-95 to 16-97	I	*	*	*
16-127	I	*	*	*
16-128	I	*	*	*
16-133	A	.813	.474	2996
S16-136	A	.813	.474	2996
16-137	A	.813	.474	2996
16-144	A	.813	.474	2996
16-188	A	.813	.474	2996
16-196	I	*	*	*
16U228	A	.813	.465	2996
S16W1 to 16W11	A	.807	.565	204178
16W200	A	.813	.474	207178
17-1 to 17-21	I	.798	.299	2210
17-22	A	.813	.474	2996
17-23	A	.813	.474	2996
17-24	I	.798	.299	2210
S17-25	A	.813	.474	2996
17-26	I	.800	.362	2073
17-27	A	.813	.474	2996
17-28	A	.813	.474	2996
17-29	I	.798	.299	2210
17-30	I	.798	.299	2210
S17-31	A	.813	.474	2296
17-32	I	.800	.362	2073
17-33	A	.813	.474	2996
17-41 to 17-43	I	.800	.362	2073
17U123	A	.813	.474	2996

*Selection of bobbin dependent on bobbin case shape.

.834 *.361 *272152
.843 .360 272152

Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
17U130	I	.800	.362	2073
S17U133	A	.813	.474	2996
17U141	I	.800	.362	2073
17U142	I	.800	.362	2073
17U241	I	.795	.362	2073
17U242	I	.795	.362	2073
17W1 to 17W15	A	.807	.565	-
S18-1 to 18-3	I	*	*	*
18-5	I	*	*	*
18-6	I	*	*	*
18-7	A	.813	.474	2996
18-8	A	.813	.474	2996
18-9	I	*	*	*
S18-14 to 18-18	I	*	*	*
18-22	I	*	*	*
18-25	I	*	*	*
18-27	A	.813	.474	2996
18-35	I	.798	.299	2210
18-36	I	.798	.299	2210
S18U122	I	.798	.299	2210
18U222	I	.795	.362	2073
18W ALL	A	.807	.565	204178
19-4	I	.798	.299	2210
19-5	I	.798	.299	2210
19-6	I	.800	.362	2073
S19-8 to 19-10	A	.813	.474	2996
19-11	I	.800	.362	2073
19-12	I	.800	.362	2073
19-13	A	.813	.474	2996
19-14	A	.813	.474	2996
19-17	A	.813	.474	2996
S19-18	A	.813	.474	2996
19W-1 to 19W-3	A	.813	.474	2996
20U	L	.833	.360	55623
20U31	L	.834	.362	55623

*Selection of bobbin dependent on bobbin case shape.

.834 *.361 *272152
.843 .360 272152

Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
20U33	L	.834	.362	55623
20U42	L	.834	.362	55623
S20U43	L	.834	.362	55623
21W ALL	G	**	**	**
22W ALL	G	**	**	**
23W	G	**	**	**
24W	G	*	*	*
27W	G	*	*	*
S28W	G	*	*	*
29-4	19	.645	.249	8604
29-5	19	.645	.249	8604
29K60	I	.800	.306	82552
29K62	19	.645	.249	8604
29K70	19	.645	.249	8604
S29K71	19	.645	.249	8604
29K72	I	.800	.306	82552
29K73	19	.645	.249	8604
29U171A	19	.646	.250	8804
29U172A	I	.799	.305	82552
29U173A	19	.646	.250	9604
S29W ALL	G	*	*	*
31-1	A	.813	.474	2996
31-3	A	.813	.474	2996
31-4	A	.813	.474	2996
31-15	A	.813	.474	2996
31-19	A	.813	.474	2996
S31-20 to 31-22	P	.924	.377	19131
31-23	C	.811	.378	24051
31-24 to 31-26	P	.924	.377	19131
31-27	A	.813	.474	2996
31-28 to 31-31	C	.811	.378	24051
31-32 to 31-44	A	.813	.474	2996
S31-45	C	.811	.378	24051
31-51 to 31-55	P	.924	.377	19131
31-60 to 31-64	P	.924	.377	19131

*Selection of bobbin dependent on bobbin case shape.

.834 *.361 *272152
.843 .360 272152

Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
32 ALL	A	.813	.474	2996
33-8 to 33-18	A	.813	.474	2996
33-23 to 33-26	P	.924	.377	19131
S33-30 to 33-32	P	.924	.377	19131
34-1 to 34-3	I	.800	.362	2073
34K ALL	P	.924	.377	82441
37 ALL	A	.813	.474	2996
39A3	L	*	*	*
42 ALL	37	.792	1.065	14535
S43-3 to 43-7	37	.792	1.065	14535
44-1 to 44-5	A	.813	.474	2996
44-7 to 44-12	A	.813	.474	2996
44-13	A	.813	.474	2996
44-14	A	.813	.474	2996
44-15	A	.813	.474	2996
S44-16 to 44-17	P	.924	.377	19131
44-18	A	.813	.474	2996
44-19	A	.813	.474	2996
44-20	D	.811	.378	24051
44-22	P	.924	.377	19131
44-23	A	.813	.474	2996
S44-24	P	.924	.377	19131
44-25 to 44-28	A	.813	.474	2996
44-29 to 44-30	C	.811	.378	24051
44-31 to 44-40	P	.924	.377	19131
44-57	C	.811	.378	24051
44-60 to 44-62	P	.924	.377	19131
S44-72	A	.813	.474	2996
44-74	P	.924	.377	19131
44-75	P	.924	.377	19131
44-79	A	.813	.474	2996
44-80	C	.811	.378	24051
44-81 to 44-83	A	.813	.474	2996
S44-84	P	.924	.377	19131
44-90	A	.813	.474	2996

*Selection of bobbin dependent on bobbin case shape.

.834 *.361 *272152
.843 .360 272152

Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
45K ALL	39	.887	1.226	95093
45W1	G	.843	.464	233939
45W2	H	.866	.347	(203570 canceled)
45W4	H	.866	.347	(203570 canceled)
S45W5	H	.866	.347	(203570 canceled)
45W7	G	.843	.464	233939
45W8	H	.866	.347	(203570 canceled)
45W9	H	.866	.347	(203570 canceled)
45W11	G	.843	.464	233939
45W13	G	.843	.464	233939
S45W51	G	.843	.464	233939
45W52	G	.843	.464	233939
45W100	G	.843	.464	233939
45W101	H	.866	.347	(203570 canceled)
45W102	H	.866	.347	(203570 canceled)
45W103	G	.843	.464	233939
S45W104	H	.866	.347	(203570 canceled)
45W105	H	.866	.347	(203570 canceled)
45W111	G	.843	.464	233939
45W113	G	.843	.464	233939
46W1	H	.866	.347	(203570 canceled)
46W2 to 46W5	G	.843	.464	233939
S46W6	H	.866	.347	(203570 canceled)
46W12	G	.843	.464	233939

*Selection of bobbin dependent on bobbin case shape.

.834 *.361 *272152
.843 .360 272152

Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
46W13	H	.866	.347	(203570 canceled)
46W14	H	.866	.347	(203570 canceled)
46W20	G	.843	.464	233939
46W21	G	.843	.464	233939
S46W27	G	.843	.464	233939
46W28	G	.843	.464	233939
46W51	G	.865	.404	203470
46W52	G	.865	.404	203470
46W61	G	.865	.404	203470
46W62	G	.865	.404	203470
S46W100	G	.843	.464	233939
46W103	H	.866	.347	(203570 canceled)
46W105	A	.866	.347	(203570 canceled)
46W110	G	.843	.464	233939
46W114 to 46W118	H	.866	.347	(203570 canceled)
46W122	G	.843	.464	233939
S46W125	G	.843	.464	233939
46W128	G	.843	.464	233939
46W130	G	.843	.464	233939
46W131	G	.843	.464	233939
46W200	G	.843	.464	233939
47W ALL (except 47W9 & 47W109)	G	.843	.464	233939
S47W9	H	.866	.347	(203570 canceled)
47W109	H	.866	.347	(203570 canceled)
51 ALL	A	.813	.474	2996
51W ALL	G	*	*	*

*Selection of bobbin dependent on bobbin case shape.

.834 *.361 *272152
.843 .360 272152

Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
52K22	G	*	*	*
52W ALL	G	*	*	*
S56 ALL	P	.924	.377	19131
57 ALL	P	.924	.377	19131
58 ALL	A	.813	.474	299659-1
59-1	19	.645	.249	8604
61-1 to 61-15	A	.813	.474	2996
61-1 (Household)	A	.813	.474	2996
S61W ALL	D	.866	.2175	202265
62W1	D	.866	.2175	202265
63 ALL	C	.811	.378	24051
63W ALL	F	.995	.3005	236099
64-3	C	.811	.378	24051
65W ALL	D	.866	.2175	202265
S66-1	A	.813	.464	2996
(Household)				
66 ALL (except 66-1) Household	I	.800	.362	172336
67-1	33	.949	1.201	11910
68-1 to 68-31	I	.800	.362	2073
68-32	A	.813	.474	2996
68-33	I	.800	.362	2073
S68-38	I	.800	.362	2073
68-39 to 68-40	A	.813	.474	2996
69-1	I	.800	.362	2073
69-2	I	.800	.362	2073
69-5 to 69-15	A	.813	.474	2996
69-16	I	.800	.362	2073
S69-17	A	.813	.474	2996
69-18	A	.813	.474	2996
69-19	I	.800	.362	207369-20
69-20	A	.813	.474	2996
69-21	A	.813	.474	2996
69-25	A	.813	.474	2996
S69-32	A	.813	.474	2996

*Selection of bobbin dependent on bobbin case shape.

.834 *.361 *272152
.843 .360 272152

Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
71 ALL	A	.812	.470	23500
71W ALL	B	.800	.441	213710
72-12	C	.811	.378	24051
72-13	C	.811	.378	24051
72-44	A	.812	.470	23500
S72W ALL	B	.800	.441	213710
73W ALL	B	.800	.441	213710
78-1 to 78-3	A	.813	.474	2996
79 ALL	A	.813	.474	2996
87 ALL	A	.813	.474	2996
88-1	L	.833	.360	55623
S93-3	L	.833	.360	55623
95 ALL	L	.833	.360	55623
96 ALL	L	.833	.360	55623
97-8 to 97-10	33	.949	1.201	11910
98-3	33	.949	1.201	11910
99-13,	I	.800	.362	172336
(Household)				
S103W1 to 103W3	B	.800	.441	213710
104W2	F	.995	.3005	263099
107G ALL	F	.995	.3005	263099
107W ALL	F	.995	.3005	263099
108K20	D	.866	.2175	202265
108W ALL	D	.866	.2175	202265
S109W 100	F	.995	.3005	263099
110K ALL	G	.843	.464	233939
110W ALL	G	.843	.464	233939
111G ALL	G	.843	.464	233939
111W ALL	G	.843	.464	233939
112G ALL	G	.843	.464	233939
S112W (except 112W101, 112W103)	G	.843	.464	233939
112W1 to 12W2	G	.865	.439	213783

*Selection of bobbin dependent on bobbin case shape.

.834 *.361 *272152
.843 .360 272152

Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number	Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
195K ALL	L	*	*	*	211G766	M	1.020	.440	514201
196K ALL	L	*	*	*	211U157A	G	.866	.409	244750
S201-1	I	.800	.362	32522	211U165A	G	.866	.409	244750
Household					211U 166A	G	.866	.409	244750
201-2 Household	I	.800	.362	32522	211U257A	G	.866	.409	244750
211G146	G	.865	.404	203470	S211U 365A	G	.866	.409	244750
211G151	G	.865	.404	203470	211U366A	G	.866	.409	244750
211G155 to	G	.865	.404	203470	211U566A	U	1.102	.465	510007
211G157					211U567B	U	1.102	.465	510007
211G158	G	.865	.404	203470	211U866A	U	1.102	.465	510007
S211G165	G	.865	.404	203470	211U867B	U	1.102	.465	510007
211G166	G	.865	.404	203470	S211W155	G	.865	.404	203470
211G221	M	1.028	.440	514201	211W ALL	G	.865	.404	203470
211G255	G	.865	.404	203470	212G140	G	.865	.404	203470
211G256	G	.865	.404	203470	212G141	G	.865	.404	203470
211G265-2	G	.865	.404	203470	212G144	G	.865	.404	203470
S211G266	G	.865	.404	203470	212G146	G	.865	.404	203470
211G351	M	1.028	.440	514201	S212G339	M	1.020	.440	514201
211G357	M	1.028	.440	514201	212G340	M	1.020	.440	514201
211G358	M	1.028	.440	514201	212G341	M	1.020	.440	514201
211G451	G	.865	.404	203470	212G345	M	1.020	.440	514201
211G457	G	.865	.404	203470	212G440	G	.865	.404	203470
S211G465	M	1.020	.440	514201	212G441	G	.865	.404	203470
211G466	M	1.020	.440	514201	S212G639	M	1.020	.440	514201
211G539	U	1.100	.462	510007	212G640	M	1.020	.440	514201
211G541	U	1.100	.462	510007	212G641	M	1.020	.440	514201
211G557	U	1.100	.462	510007	212U141A	G	.866	.409	244750
211G558	U	1.100	.462	510007	212U143A	G	.866	.409	244750
S211G566	U	1.100	.462	510007	212U144A	G	.866	.409	244750
211G651	M	1.020	.440	514201	S212U442A	G	.866	.409	244750
211G657	M	1.020	.440	514201	212U443A	G	.866	.409	244750
211G658	M	1.020	.440	514201	212U444A	G	.866	.409	244750
211G665	G	.865	.404	203470	212U539A	U	1.102	.465	510007
211G666	G	.865	.404	203470	212U541A	U	1.102	.465	510007
S211G765	M	1.020	.440	514201	212U543A	U	1.102	.465	510007
*Selection of bobbin dependent on bobbin case shape.		.834	*.361	*272152	*Selection of bobbin dependent on bobbin case shape.		.834	*.361	*272152
		.843	.360	272152			.843	.360	272152

Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number	Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
S212U544A	U	1.102	.465	510007	457U135	F	.992	.299	233028
212U839A	U	1.102	.465	510007	S457U140	F	.992	.299	233028
212U841A	U	1.102	.465	510007	457U143	F	.992	.299	233028
212U843A	U	1.102	.465	510007	457U405	F	.992	.299	233028
212U844A	U	1.102	.465	510007	457U425	F	.992	.299	233028
212W ALL	G	*	*	*	457U435	F	.992	.299	233028
S220U2	L	.834	.362	55623	491D	L	*	*	*
220U3	L	.834	.362	55623	S591C200A	L	.834	.362	55623
236G ALL	G	*	*	*	591C200B	L	.834	.362	272152
241 ALL	L	.834	.360	270010	591C200G	L	.834	.362	272152
245-1	L	.834	.360	270010	591C210B	L	.834	.362	272152
251 ALL	L	.834	.360	270010	591C210G	L	.834	.362	272152
S256-5	F	.990	.298	263099	591C300A	L	.834	.362	55623
263W ALL	G	*	*	*	S591C300B	L	.834	.362	272152
269W ALL	A	.812	.470	23500	591C300G	L	.834	.362	272152
269X ALL	A	.812	.470	23500	591C308A	L	.834	.362	55623
271K ALL	F	.993	.300	233028	591C310B	L	.834	.362	272152
271W ALL	F	.993	.300	233028	591C310G	L	.834	.362	272152
S281 ALL	L	.834	.361	272152	591C318B	L	.834	.362	272152
291U3	L	.834	.360	272152	S591D200A	L	.834	.362	55623
307G ALL	F	.990	.298	263099	591D200B	L	.834	.362	272152
331K ALL	A	.813	.474	2996	591D200G	L	.834	.362	272152
366K ALL	L	.834	.360	272152	591D205A	L	.834	.362	55623
369W ALL	M	1.008	.443	239729	591D210B	L	.834	.362	272152
S400W ALL	L	.834	.360	272152	591D210G	L	.834	.362	272152
402W010	L	.834	.360	272152	S591D215B	L	.834	.362	55623
402W100	L	.834	.360	272152	591D215G	L	.834	.362	272152
431D200A	A	.811	.465	2996	591D300A	L	.834	.362	55623
431D201A	A	.811	.465	2996	591D300B	L	.834	.362	272152
431F200A	A	.811	.465	2996	591D300G	L	.834	.362	272152
S431T200A	A	.811	.465	2996	591D303A	L	.834	.362	55623
451K ALL	L	.834	.360	272152	S591D305A	L	.834	.362	55623
457G ALL	F	.993	.298	502526	591D308A	L	.834	.362	55623
457U105	F	.992	.299	233028	591D310B	L	.834	.362	272152
457U125	F	.992	.299	233028	591D310G	L	.834	.362	272152
*Selection of bobbin dependent on bobbin case shape.					*Selection of bobbin dependent on bobbin case shape.				
		.834	*.361	*272152			.834	*.361	*272152
		.843	.360	272152			.843	.360	272152

Machine Number	Style	Outside Diameter	Width Inches +	Mfrs. Bobbin Part Number
591D315B	L	.834	.362	272152
591D315G	L	.834	.362	272152
S591D318B	L	.834	.362	272152
600W ALL	L	.834	.360	272152
601D100A	L	.834	.362	55623
601D100B	L	.834	.362	272152
601D100G	L	.834	.362	272152
770	L	*	*	*
S1200-1	I	.800	.362	172336
1300-1	L	.833	.360	40264
1300-2	L	.833	.360	40264
1500-2	L	.833	.360	40264
228I	L	.834	.361	272152
2457G	F	.933	.300	502526
S3457G	F	.933	.300	502526
Centurions	L	*	*	*
Gellman (fitted for seat belts)	55	1.205	.565	-

Union Special

2800T-1	L	.828	.360	61212
2800T-2	L	.828	.360	61212
2800T-4	L	.828	.360	61212
61300 ALL	L	.828	.360	61212
61400 ALL	L	.828	.360	61212
61800 ALL	G	.864	.406	62212
61900 ALL	L	.828	.360	61212
62200	G	.864	.406	62212
63400 ALL	L	.828	.360	61212
63900 ALL	L	.828	.360	61212
63900-B ALL	L	.954	.380	61212 B
P260-9 ALL	A	.797	.467	23500

Addresses

*Selection of bobbin dependent on bobbin case shape.

.834	*.361	*272152
.843	.360	272152

Adler

Durkopp Adler American, Inc.
3025 Northwoods Circle
Norcross, GA 30071
404-446-8162

Bernina of America

3500 Thayer Court
Aurora, IL 60504
708-978-2500

Brother

1600-3 Cottontail Lane
Somerset, NJ 08875
908-356-2255

Chandler

2476 Grand Avenue
Baldwin, NY 11510
516-623-7500

Columbia

-- No address found --

Consew

56-65 Rust Street
Maspeth, NY 11378
800-221-8494

Durkopp

Durkopp Adler American, Inc.
3025 Northwoods Circle
Norcross, GA 30071
404-446-8162

Juki

5 Haul Road
Wayne, NJ 07470
201-633-7200

Lewis Thread Co., Inc.

(Sea Island Thread Corp.)
476-T Broadway
New York, NY 10013
212-226-7037

Mitsubishi

9000 Royal Lane
Irving, TX 75063
214-929-5300

Nakajima

-- No address found --

Singer Company

4500 Singer Road
Murfreesboro, TN 37129
800-251-2142

Union Special

222 North LaSalle, # 900
Chicago, IL 60601
312-606-9500

Pfaff-Pegasus of USA, Inc.

7270 McGinnis Ferry Road
Suwanee, GA 30174-1245
404-623-1909